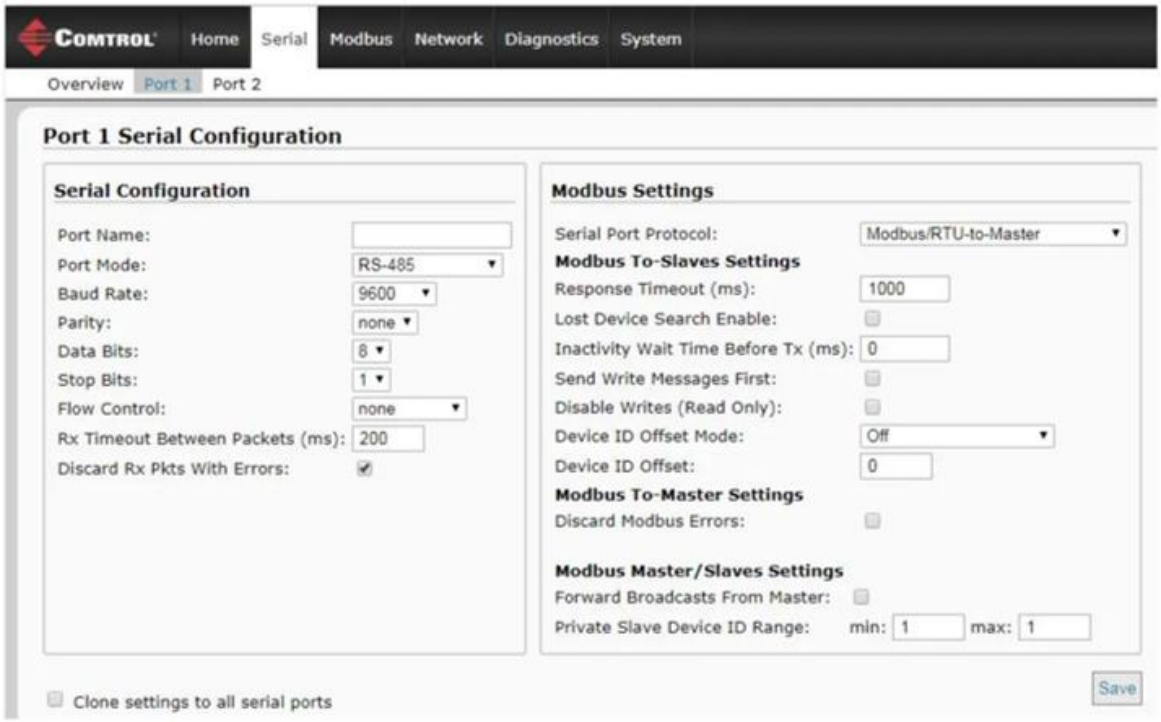
HOW TO CONFIGURE THE NIR-O FOR RS485 COMMUNICATION

Warning! Do not connect RS-422/485 devices until the IP address is configured and an appropriate port interface type has been configured. The default port setting is RS-232.

1. Configure the DeviceMaster as follows. **Don't forget to save!** Port 1 is shown, but either port can be RS485.



NIR-O Port 1 is shown, but either port can be used

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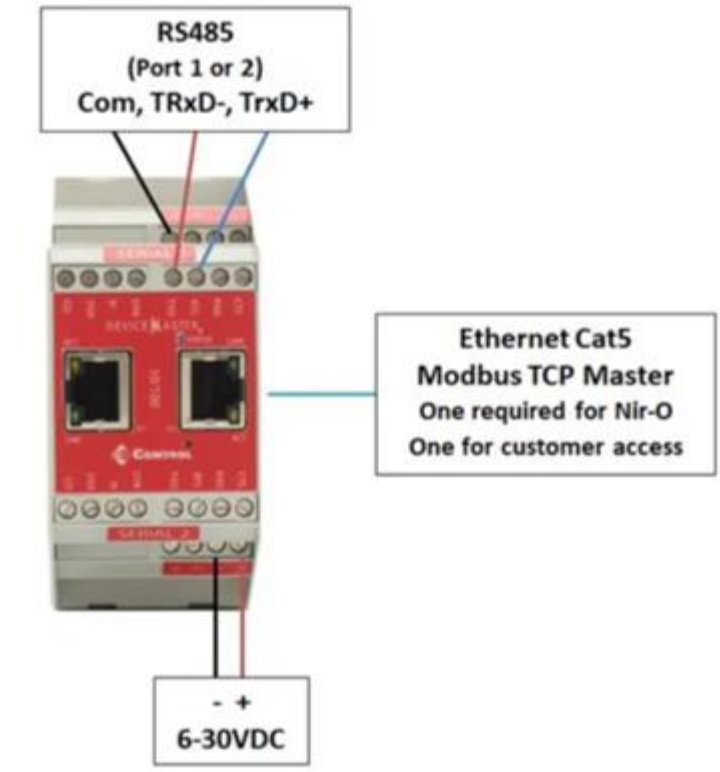
2. Wire up the DeviceMaster to RS485 device



NIR-O Port 1 or 2

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3. Wire up using only Txd , RTS and Signal gnd.

DEVICE MASTER	AS TESTED on MY PC with USB 422/485 CONVERTER
TxD	TxD-
RTS	TxD+
Signal Gnd	Com