

**PRODUCT DATASHEET**

# Spark CH<sub>4</sub><sup>™</sup>, CO<sub>2</sub><sup>™</sup>, C<sub>2</sub>H<sub>2</sub><sup>™</sup>, Spark+ CO<sup>™</sup>

Trace Level Analyzers for  
Light Carbon Contaminants



## Compact, affordable and powerful, the Spark family for non-H<sub>2</sub>O contaminants brings you:

- Part-per-billion (ppb) level sensitivity for CO, CO<sub>2</sub>, CH<sub>4</sub> and C<sub>2</sub>H<sub>2</sub>
- Wide measurement range
- Drift-free performance & immunity to vibration
- No spectral interference
- Standalone or rack-mountable
- Lowest cost of ownership & simple operation
- Serani™ Max interface software for remote analyzer control & data analysis
- **NOW INCLUDED: Speed+ performance upgrade** – intelligent dynamic data processing boosts analyzer's speed of response while maintaining low noise performance



## Simple, Drift-Free Contaminant Detection Beyond Moisture

With the Spark analyzer family, powerful advanced spectroscopy is available at a popular price for a host of applications, from process control and quality assurance in Air Separation Plants to refineries and hydrogen plants. Other applications include monitoring of cylinder filling, bulk delivery and distribution transfer points, as well as welding, medical, industrial and high-purity gas production, and more. Part-per-billion level sensitivity and high-ppm ranges make the Spark an ideal trace gas detection solution for these industrial gas applications.

Say goodbye to cumbersome, complex, costly and labor-intensive mid-20<sup>th</sup> century technology. Gone is the need for calibration, spare parts,

limited measurement ranges, and worries about drift and downtime usually associated with NDIRs and GCs. And without the need for H<sub>2</sub> fuel gas and with plug-and-play installation within minutes, the Spark is a faster and safer alternative to FIDs. In addition, the Spark has the lowest cost of ownership in the industry.

The Spark CH<sub>4</sub><sup>™</sup>, CO<sub>2</sub><sup>™</sup>, C<sub>2</sub>H<sub>2</sub><sup>™</sup> and Spark+ CO<sup>™</sup> perfectly complement our popular Spark H<sub>2</sub>O<sup>™</sup> trace moisture analyzer to utilize powerful, drift-free and hassle-free Cavity Ring-Down Spectroscopy technology for all your critical contaminants.





## Performance

<b>Operating range:</b>	See tables on next page
<b>Detection limit (LDL, 3<math>\sigma</math>/24h):</b>	See tables on next page
<b>Precision (1<math>\sigma</math>, greater of):</b>	$\pm 0.75\%$ or 1/3 of LDL
<b>Accuracy (greater of):</b>	$\pm 4\%$ or LDL
<b>Speed of response:</b>	< 1 minute to 90%
<b>Environmental conditions:</b>	10°C to 40°C 30% to 80% RH (non-condensing)
<b>Storage temperature:</b>	-10°C to 50°C

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## Gas Handling System and Conditions

<b>Wetted materials:</b>	316L stainless steel, 10 Ra surface finish
<b>Gas connections:</b>	1/4" male VCR inlet and outlet
<b>Inlet pressure:</b>	10 – 125 psig (1.7 – 9.6 bara)
<b>Flow rate:</b>	~0.7 slpm (in N <sub>2</sub> ), gas-dependent
<b>Sample gases:</b>	Most inert and passive matrices
<b>Gas temperature:</b>	Up to 60°C

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## Dimensions & Weight

<b>Standard sensor:</b>	H × W × D 8.73 × 8.57 × 23.6 in (222 × 218 × 599 mm)
<b>Sensor rack</b> (fits up to two sensors):	H × W × D 8.73 × 19.0 × 23.6 in (222 × 483 × 599 mm)
<b>Standard sensor weight:</b>	32 lbs (14.5 kg)

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## Electrical and Interfaces

<b>Platform</b>	Max Series analyzer
<b>Alarm indicators:</b>	2 user programmable, 1 system fault, Form C relays
<b>Power requirements:</b>	90 – 240 VAC, 50/60 Hz
<b>Power consumption:</b>	40 Watts max.
<b>Signal output:</b>	Isolated 4–20 mA per sensor
<b>User interfaces:</b>	5.7" LCD touchscreen. 10/100 Base-T Ethernet. USB, RS-232, RS-485. Modbus TCP (optional)
<b>Data storage:</b>	Internal or external flash drive
<b>Certification:</b>	CE Mark



## Spark CH<sub>4</sub> Performance, CH<sub>4</sub>

	Range	LDL (3σ)	Precision (1σ) @ zero
In Nitrogen:	0 – 80 ppm	7.5 ppb	2.5 ppb
In Oxygen:	0 – 50 ppm	6 ppb	2.0 ppb
In Clean Dry Air (CDA):	0 – 80 ppm	7.5 ppb	2.5 ppb
In Argon:	0 – 70 ppm	6.5 ppb	2.2 ppb
In Helium:	0 – 50 ppm	6 ppb	2.0 ppb
In Hydrogen:	0 – 80 ppm	7.5 ppb	2.5 ppb

## Spark+ CO Performance, CO

	Range	LDL (3σ)	Precision (1σ) @ zero
In Nitrogen:	0 – 2000 ppm	120 ppb	40 ppb
In Oxygen:	0 – 1800 ppm	110 ppb	40 ppb
In Clean Dry Air (CDA):	0 – 2000 ppm	120 ppb	40 ppb
In Argon:	0 – 1600 ppm	100 ppb	35 ppb
In Helium:	0 – 1800 ppm	110 ppb	40 ppb
In Hydrogen:	0 – 2500 ppm	150 ppb	50 ppb

## Spark C<sub>2</sub>H<sub>2</sub> Performance, C<sub>2</sub>H<sub>2</sub>

	Range	LDL (3σ)	Precision (1σ) @ zero
In Nitrogen:	0 – 80 ppm	8 ppb	3 ppb
In Oxygen:	0 – 70 ppm	7 ppb	2.5 ppb
In Clean Dry Air (CDA):	0 – 80 ppm	8 ppb	3 ppb

## Spark CO<sub>2</sub> Performance, CO<sub>2</sub>

	Range	LDL (3σ)	Precision (1σ) @ zero
In Nitrogen:	0 – 1500 ppm	250 ppb	80 ppb
In Oxygen:	0 – 1200 ppm	220 ppb	75 ppb
In Clean Dry Air (CDA):	0 – 1500 ppm	250 ppb	80 ppb
In Argon:	0 – 1200 ppm	220 ppb	75 ppb
In Helium:	0 – 1200 ppm	220 ppb	75 ppb
In Hydrogen:	0 – 2000 ppm	400 ppb	140 ppb

Contact us for additional analytes and matrices.  
U.S. Patent # 7,277,177

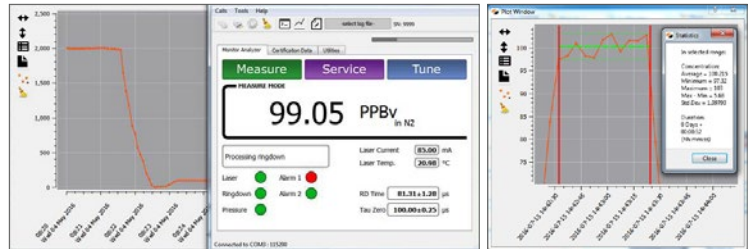


## Analyzer Upgrades

Add more value your Spark analyzer with these powerful options:

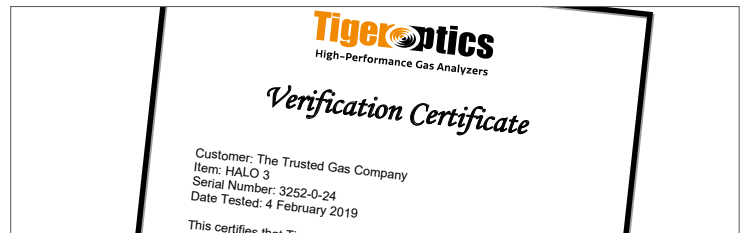
### Serani™ Max Analyzer Interface Software

- Connect to your analyzer remotely from your computer via Ethernet or RS-232 (Windows XP or higher required)
- Data recording, plotting and analysis in real-time with the click of a button
- One-step data collection and other service function shortcuts



### Annual Performance Verification

- Low-cost and easy remote verification process, with no need to return the analyzer to the factory
- Annual verification by Tiger Optics ensures that your analyzer continues to meet its original specifications
- Up-to-date Verification Certificate to comply with your QA/QC standards



### Installation & Commissioning Package

- On-site analyzer installation and start-up by Tiger Optics trained personnel
- Ensuring correct installation helps prevent future issues with the analyzer or your sampling system
- Gain peace of mind and save money in the long run





## GAIN REAL-TIME INSIGHT INTO YOUR PROCESS

Process Insights manufactures and delivers premium sensors, monitors, detectors, analyzers, instrumentation, and software that are mission-critical to keep your operations, personnel, and the environment safe – every day across the globe.

Get the most reliable, precision analytical technologies available on the market today. We will work to match your needs and budget, and provide the optimal, and most stable process analysis solution for your application.

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4140 World Houston Parkway Suite 180, Houston, TX 77032, USA +1 713 947 9591

### Process Insights – EMEA

ATRICOM, Lyoner Strasse 15, 60528 Frankfurt, Germany +49 69 20436910

### Process Insights – APAC


Wujiang Economic and Technology, Development Zone, No. 258 Yi He Road, 215200 Suzhou, Jiangsu Province, China +86 400 086 0106

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For a complete range of products, applications, systems, and service options, please contact us at: [info@process-insights.com](mailto:info@process-insights.com)

For a complete list of sales & manufacturing sites, please visit: <https://www.process-insights.com/about-us/locations/>

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REVOLUTIONIZING MEASUREMENT

**EVERYWHERE**