



## **PRODUCT DATASHEET**

# ClearView® db Hydrogen Peroxide Vapor (VHP HPV) Analyzer Solution

Measuring H<sub>2</sub>O<sub>2</sub> and H<sub>2</sub>O Under Ambient or Vacuum Conditions



## **Real-Time**

# Accurate

Measurement

- Real-time sterilant gas monitoring
- Proven technology works in vacuum and atmospheric
- H<sub>2</sub>O<sub>2</sub> and H<sub>2</sub>O concentration by direct optical NIR
- Vital for resistometers and VHP cycle development
- Independent reference for VHP load production
- Optical RH and relative saturations measurements

Our VHP HPV Sterilization Analyzer Solution is a simple turnkey solution for the measurement of hydrogen peroxide and water ( $H_2O_2$  and  $H_2O$ ) concentrations in vapor phase. These are both measured together because they are codependent. The analyzer operates in real time, which takes the guesswork out of determining the  $H_2O_2$  and  $H_2O$  concentrations during cycle development and throughout the actual sterilization cycle. The user gains continuous, accurate data for documentation and validation.

# Low Pressure Monitoring - Accurate, Reliable Results

Unlike chemical sensors, the VHP HPV Sterilization Analyzer Solution is able to measure  $H_2O_2$  and  $H_2O_3$  concentrations in vapor phase under ambient or vacuum conditions. Many processes use low pressure in the sterilization process to ensure penetration of product packaging. The VHP Analyzer System allows you to monitor these cycles so you can determine that the correct concentration of  $H_2O_2$  and  $H_2O_3$  were present during each cycle.

- Rapid response
- Multiple sample points on one analyzer
- Not subject to sensor poisons or analyte degradation
- Built-in validation available

# **Proven Technology**

The VHP HPV Sterilization Analyzer Solution utilizes a multi-wavelength ClearView db<sup> $\mathbb{M}$ </sup> filter photometer analyzer platform. We have been measuring  $H_2O_2$  and  $H_2O$  concentrations in various vapor mixtures for over 20 years using near-infrared (NIR), fiber optic-coupled analyzers. Optimal wavelengths for  $H_2O_2$  and  $H_2O$  were selected to produce a simple yet rugged and reliable analyzer for this dedicated application. This design uses fixed wavelength filter technology, yet still incorporates dual beam design for stability and accuracy. Fiber optic cables take the NIR light energy to the probe in the isolator and returns the non-absorbed light energy back to the analyzer – the optical equivalent of vapor sampling. The VHP HPV Sterilization Analyzer Solution measures as low as 0.1 mg/L of  $H_2O_2$  and 1.0 mg/L of  $H_2O$ . With the addition of a temperature value, relative humidity and relative saturation measurements can be made.

# **Easy Operation and Control**

The VHP HPV Sterilization Analyzer Solution is controlled via its touch screen or remotely via Ethernet (Modbus TCP/IP). All of the analytical calculations are encoded in the software.

# **Quick Installation and Start-up**

The complete system consists of an Analyzer, one or two G-SST™ Vapor Probes, and a pair of fiber optic cables for each probe. The G-SST Vapor Probe mounts in the sterilizer chamber side wall, vapor transfer/recycle lines or optionally on the chamber inner roof with a fiber feed through sanitary cap. The VHP Analyzer System is pre-calibrated at the factory.

No programming is required by the user. Start-up requires powering the VHP HPV Steriliztion Analyzer Solution, connecting the probe or probes via the fiber optic cables, taking a ZERO reading in the dehumidified isolator and the  $H_2O_2$  and  $H_2O$  concentration measurements may begin.

## **Performance Validation**

When performance validation is required the G-SST Vapor Probe has a built-in validation filter (optional) made of polymeric material. This makes validation of performance easy, at any time. The filter has unique spectral characteristics at the wavelengths used to measure  $H_2O_2$  and  $H_2O$ . It was chosen because of its insensitivity to moisture and temperature conditions. To make a validation measurement, the validation filter is manually positioned into the light path and the optical characteristics of the system are checked.

# **Optional Enclosures**

Typically for medical, pharmaceutical and food industries, the System may be housed in a stainless steel enclosure. Other enclosure options are available, such as, painted carbon steel, explosion-proof or purged depending on area classification requirements.

# **User Programmable Features**

- Password protection for configuration changes
- Sampling time: 1 second minimum. User settable
- Reporting units: mg/L or ppm-V

# **Accessories and Options**

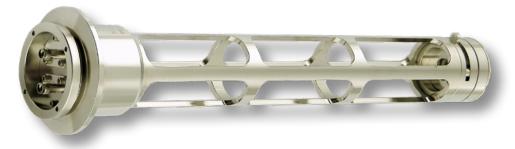
- 2nd channel for additional independent sampling point
- Custom length fiber cables
- KF or Tri-clover® flanged fiber feed throughs and dual fiber feed throughs
- Annual factory calibration service available
- Universal power supply (110-240 VAC converter to 24 VDC)
- Custom calibration for elevated temperature on request

## Fiber Cable

- 500 µm Ultra Low-OH fiber with Stainless Steel SMA-905 connectors
- Kevlar® protected or armored cables available

# **G-SST Vapor Probe**

- Operating temperature range: 5 °C to 90 °C
- 50 cm path length double pass 25 cm
- Suitable for vacuum (down to 1 x 10<sup>-5</sup> Torr) and positive pressure (up to 1520 Torr, 2 atm)
- SMA 905 fiber optic interface
- Built-in validation filter (optional)
- Probe may be mounted fully inside the isolator or through isolator wall using a 2 inch sanitary flange



### The Smart Choice for Reliable VHP HPV Measurement

The System delivers accurate, real-time  $H_2O_2$  and  $H_2O$  measurement results. Its long term stability and no maintenance requirements make it a cost effective, smart choice to help optimize production and ensure product quality ultimately enhancing profitability.

An ISO 9001 certified company, we maintain expert technical support and responsive global service for the lifetime of the system.



Specifications	
H <sub>2</sub> O <sub>2</sub> Vapor Measurement Range:	0.1 - 50.0 mg/L [71.2 – 35,600 ppm V/V]
H <sub>2</sub> O <sub>2</sub> Measurement Accuracy:	± 0.1 mg/L
H <sub>2</sub> O Vapor Measurement:	1.0 mg/L – to condensation [>1345 ppm V/V]
H <sub>2</sub> O Measurement Accuracy*:	± 1.0 mg/L
Enclosure Options	
Stainless Steel:	16 in x 12 in x 6 in (41 cm x 30 cm x 15 cm)
Painted Carbon Steel:	14 in x 12 in x 6 in (36 cm x 30 cm x 15 cm)
Sample Points (channel):	1 or 2
Response Time:	1 second, minimum. User settable

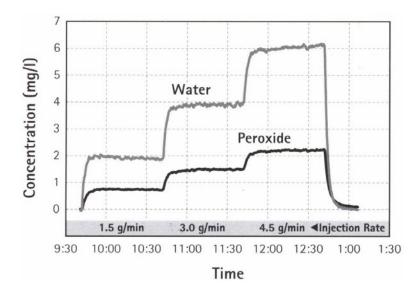
<sup>\*</sup>Relative to concentration at time of reference

# **Operating Environment**

**Ambient Temperature:**  $10 \,^{\circ}\text{C} - 45 \,^{\circ}\text{C}$ 

Optimal Ambient Temperature Stability:  $< \pm 2 \, ^{\circ}\text{C}$ 

**Relative Humidity:** 0 – 90% non-condensing





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# **Process Insights - The Americas**

14400 Hollister Street, Suite 800B, Houston, TX 77066, USA +1 713 947 9591 info.americas@process-insights.com

# Process Insights – EMEAI

ATRICOM, Lyoner Strasse 15, 60528 Frankfurt, Germany +49 69 20436910 info.emeai@process-insights.com

# Process Insights - APAC & CN

Wujiang Economic and Technology, Development Zone, No. 258 Yi He Road, 215200 Suzhou, Jiangsu Province, China +86 400 086 0106 info.apac@process-insights.com info.cn@process-insights.com

